

Process description

Process short description

- Spray degreasing (HENKEL chemicals).
- Immersion degreasing (HENKEL chemicals).
- Water rinse.
- Surface activation (HENKEL chemicals).
- Zinc phosphating (chromium free, HENKEL chemicals).
- Demi water rinse.
- Demi water rinse.
- Demi water rinse (spray).
- E-coating (water diluted paint, free of lead and other heavy metals)
Cathoprime QT82-9436 Automotive OEM Coatings by BASF Coatings AG, coating thickness from 15 up to 40 μm , IMDS 21795287/1.
- UF cascade spray rinse.
- UF rinse.
- Demi water rinse (spray).
- Drying of the parts \square compressed air blow.
- Three stage electric baking of coating with infrared.